







We hereby testify that the organisation

Transtech Oy Oulu

has been issued the following certificates by Inspecta Sertification Oy (date of first issue in brackets):

Quality Management System

ISO 9001:2015 No. 1064-12 2018-06-19/2021-06-26 (1993-03-01)

Environmental Management System

ISO 14001:2015 No. 1808-10 2018-06-19/2021-06-26 (1999-09-23)

Occupational Health and Safety System

OHSAS 18001:2007 No. 2162-09 2018-06-19/2021-03-31 (2002-06-13)

Quality Management System of Welding

ISO 3834-2:2005 No. 4749-07 2018-06-19/2021-06-26 (2007-01-17)

Energy Efficiency System

Energy Efficiency System:2014 (EES+) No. 9211-01 2015-12-28/2018-12-28 (2015-12-28)

Certifications cover

The marketing, product development, planning and manufacture of rolling stock and engineering products and maintenance in Oulu office, Otanmäki works and Helsinki depots.

Validity of these certificates can be verified on the Internet at www.inspecta.fi

Helsinki 2018-06-19

held James

Mikko Törmänen, Managing Director

Inspecta Sertifiointi Oy

P.O. Box 1000,

Sörnäistenkatu 2

FI-00581 Helsinki,

Finland

Tel. +358 10 521 600



Inspecta Sertificinti Oy



Inspecta

Inspecta Sertificinti Oy has granted this certificate as proof that the energy efficiency system of

Transtech Oy Oulu

complies with the requirements of the guideline

Energy Efficiency System:2014 (EES+)

Certification covers

The marketing, product development, planning, manufacture of rolling stock and engineering products and maintenance in Oulu office, Otanmäki works ja Helsinki depots.

The certificate is issued on 2015-12-28. The certificate is valid until 2018-12-28.

Tomi Kasurinen, Managing Director

The certificate is valid on condition that the energy efficiency system of the organization remains in compliance with the aforementioned guideline.

The validity of the certificate can be checked on the Internet at www.inspecta.fi



Inspecta Sertifiointi Oy P.O. Box 1000, Sörnäistenkatu 2 FI-00581 Helsinki, Finland Tel. +358 10 521 600



Certificate No. 1064-12



Inspecta Sertificinti Oy has granted this certificate as proof that the quality system of

Transtech Oy Oulu

complies with the requirements of the standard

ISO 9001:2015

Certification covers

The marketing, product development, planning and manufacture of rolling stock and engineering products and maintenance in Oulu office, Otanmäki works and Helsinki depots.

The certificate is issued on 2018-06-19 (first issue 1993-03-01). The certificate is valid until 2021-06-26.

Mikko Törmänen, Managing Director

The certificate is valid on condition that the quality system of the organization remains in compliance with the aforementioned standard and the General Regulations ABC 200. The validity of the certificate can be verified on the Internet at www.inspecta.fi

Inspecta Sertifiointi Oy

P.O. Box 1000,

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Inspecta Sertificinti Oy has granted this certificate as proof that the environmental management system of

Transtech Oy Oulu

complies with the requirements of the standard

ISO 14001:2015

Certification covers

The marketing, product development, planning and manufacture of rolling stock and engineering products and maintenance in Oulu office, Otanmäki works and Helsinki depots.

The certificate is issued on 2018-06-19 (first issue 1999-09-23).
The certificate is valid until 2021-06-26.

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Mikko Törmänen, Managing Director

The certificate is valid on condition that the environmental management system of the organization remains in compliance with the aforementioned standard and the General Regulations ABC 200. The validity of the certificate can be verified on the Internet at www.inspecta.fi

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Certificate No. 2162-09



Inspecta Sertificinti Oy has granted this certificate as proof that the occupational health and safety system of

Transtech Oy Oulu

complies with the requirements of the standard

OHSAS 18001:2007

Certification covers

The marketing, product development, planning and manufacture of rolling stock and engineering products and maintenance in Oulu office, Otanmäki works and Helsinki depots.

The certificate is issued on 2018-06-19 (first issue 2002-06-13).
The certificate is valid until 2021-03-31.

Mikko Törmänen, Managing Director

The certificate is valid on condition that the occupational health and safety system of the organization remains in compliance with the aforementioned standard and the General Regulations ABC 200. The validity of the certificate can be verified on the Internet at www.inspecta.fi

Inspecta Sertificinti Oy

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Finland

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Certificate No. 6412-06



Inspecta Sertifiointi Oy hereby certifies that the company

Transtech Oy Kokkolantie 1791 FI-88200 OTANMÄKI

is qualified to perform welding within the range of

Certification level CL1 according to SFS-EN 15085-2:2007.

Field of application

Welding of railway vehicles and components.

Range of certification

Welding process	Material group	Thickness	Diameter	Comments/
ISO 4063	ISO 15608			Type of weld
121	1.1, 1.2, 1.3, 2, 3.1	5-160 mm	-	BW, FW
131	22.1, 22.2, 23	2 - 80 mm	> Ø 180 mm	BW, FW
135	1.1, 1.2, 1.3, 2, 3.1, 3.2	1 - 160 mm	Ø 85 - 160 mm	BW, FW
136	1.1, 1.2, 1.3, 2, 3.1, 3.2	1 - 160 mm	-	BW, FW
141	8.1, 8.2	1 - 4 mm	Ø 12 - 42,4 mm	BW
25	1.2	-	Ø 22 - 36 mm	BW
783	2.2	3 mm	M 6 stud	BW

Responsible welding coordinator: Kai Hurula IWE (FI 00388)
Deputies of responsible welding coordinator: Juho-Heikki Kauppi IWE (FI 00546),
Antti Stenbäck IWS (FI 00708), Pentti Markus Laine IWS (FI 00963)

The certificate is issued on 2018-06-19 (first issue 2012-02-09). The certificate is valid until 2021-06-26.

Mikko Törmänen, Managing Director

Inspecta Sertifiointi Oy

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FI-00581 Helsinki,

Finland

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Inspecta Sertificinti Oy







Inspecta Sertificinti Oy has granted this certificate as proof that the quality system of

Transtech Oy Oulu

complies with the requirements of the standard

ISO 3834-2:2005

Certification covers

The marketing, product development, planning and manufacture of rolling stock and engineering products and maintenance in Oulu office, Otanmäki works and Helsinki depots.

The certificate is issued on 2018-06-19 (first issue 2007-01-17).
The certificate is valid until 2021-06-26.

Joen O amount

Mikko Törmänen, Managing Director

The certificate is valid on condition that the quality system of the organization remains in compliance with the aforementioned standard and the General Regulations ABC 200. The validity of the certificate can be verified on the Internet at www.inspecta.fi

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Certificate Annex

No. 4749-07

Page 1 (1)

Transtech Oy Kokkolantie 1791 FI-88200 OTANMÄKI

Scope of activity

Type of product(s)

Rolling stock and engineering products

Product standard(s)

SFS-EN 15085, SFS-EN 13445

Parent material group(s) (CEN ISO/TR 15608)

1.1, 1.2, 1.3, 2.1, 2.2, 3.1, 3.2, 7.1, 8.1, 8.2, 22.1,

22.2, 22.3, 23

Welding and allied process(es)

131, 135, 136, 141, 121, 25, 783

Responsible welding coordinator(s)

Kai Hurula' IWE (FI 00388) IWE (FI 00546)

Juho-Heikki Kauppi Antti Stenbäck

IWS (FI 00708)

Pentti Markus Laine IWS (FI 00963)

