

Certification Body No. 3501 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013
issued a

CERTIFICATE

No. CL1-002/2105 R2 Z1

for the bonding process, according to DIN 6701-2
for company

ŠKODA VAGONKA a.s.

Headquarters and workshop:
1. máje 3176/102, Moravská Ostrava, 703 00 Ostrava, Czech Republic
ID: 258 70 637

The company has demonstrated compliance with the standard


DIN 6701-2:2015

Class of bonded joints A1

An integral part of the certificate is Appendix No. 1

Certification validity until: 17.06.2024
Certification validity from: 18.06.2021
Date of issue: 13.12.2022




Vítězslav Frank, Ph.D., MBA
Head of certification body

The result of the certification concerns only the subject of the assessment,
with application of the certification scheme according to ČSN EN ISO/IEC 17067:2014, PP-CLB-04.
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Appendix No. 1 to the Certificate No. CL1-002/2105 R2 Z1

1. Scope: **Components of railway vehicles, class A1**

2. Products standards: **DIN 6701 part 2 - 4**

3. Area of validity the bonding process:

3.1 Range according to codes of DIN 6701-2:2015 Appendix A

Main function of the bonded joints:	F, D, S, L
Pre-treatment methods:	-
Production methods:	TK, SO, HU, HE
Test methods:	DT, VIS
Degree of mechanization:	TM, M

3.2 Range of use:

Design of bonding	A1
Process planning of bonding	A1
Production of bonding	A1
Repair works of bonding	-
Purchasing, trading and assembly of work pieces	A1
Third party contracting for bonding	-

3.3 Certification scope and restrictions:

Classified adhesive bonding is performed at following workplaces: New Paintshop Hall-final product acceptance and preparatory workplace no. 1, 2; Hall ABB-final assembly and workplace of side panels; Hall E; Hall C (Paintshop); Hall G (electrical testing room); Shelter of parking rail; Adhesive Bonding Hall "Tryskač". Only class A3: "Sedlárna".

Classified adhesive bonding can be performed on premises with multiple production processes only if it does not disrupt the bonding process in accordance with DIN 6701.

4. Responsible adhesive bonding supervisory staff:


Name	Birthdate	Qualification / No. diploma	Function / level of knowledge
Mr. Michal Mikluš	10.11.1983	EAE CZ/EAE/200006	Responsible Bonding Supervisor / 1
Mr. Jaromír Holaň	14.04.1969	EAS D-KTZ-52531-3301-141128-3913	Bonding Supervisor / 2
Mrs. Martina Machová	20.08.1976	EAS D-KTZ-52531-3301-140411-3562	Bonding Supervisor / 2
Mr. Jiří Šlesár	07.11.1974	EAS CZ/EAS/20008	Bonding Supervisor / 2

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