

Certification Body No. 3501 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013
issued a

CERTIFICATE

No. CL1-085/2306 C0

for the bonding process, according to DIN 6701-2
for company

ŠKODA VAGONKA a.s.

Headquarters:

1. máje 3176/102, Moravská Ostrava, 703 00 Ostrava, Czech Republic

Workshop: K Zýfu 929, 720 00 Ostrava – Hrabová, Czech Republic

ID: 258 70 637

The company has demonstrated compliance with the standard

DIN 6701-2:2015

Class of bonded joints A1


An integral part of the certificate is Appendix No. 1

Certification validity until: 26.02.2026

Certification validity from: 27.02.2023

Date of issue: 27.02.2023




Vítězslav Frank, Ph.D., MBA
Head of certification body

The result of the certification concerns only the subject of the assessment,
with application of the certification scheme according to ČSN EN ISO/IEC 17067:2014, PP-CLB-04.

The validity of the certificate is subject to regular surveillance. This document can be reproduced only in its entirety.
This certificate is published in an Online-Register (<https://www.din6701.de>) under the number SVV/6701/A1/N/2023/1205.

Appendix No. 1 to the Certificate No. CL1-085/2306 C0

1. Scope: **Components of railway vehicles, class A1**

2. Products standards: **DIN 6701 part 2 - 4**

3. Area of validity the bonding process:

3.1 Range according to codes of DIN 6701-2:2015 Appendix A

Main function of the bonded joints:	F, D, S
Pre-treatment methods:	-
Production methods:	TK, SO, HU
Test methods:	DT, VIS
Degree of mechanization:	TM, M

3.2 Range of use:

Design of bonding	-
Process planning of bonding	-
Production of bonding	A1
Repair works of bonding	-
Purchasing, trading and assembly of work pieces	-
Third party contracting for bonding	-

3.3 Certification scope and restrictions:

Certified adhesive bonding is performed in the workplace CT Park II – workplace no. 10.

4. Responsible adhesive bonding supervisory staff:


Name	Birthdate	Qualification / No. diploma	Function / level of knowledge
Mr. Robert Prymus	16.9.1976	EAS CZ/EAS/19015	Responsible Bonding Supervisor, external / 2
Mr. Jaromír Holaň	14.04.1969	EAS D-KTZ-52531-3301-141128-3913	Bonding Supervisor / 2
Mr. Otto Hugo	6.8.1964	EAB D-KTZ-52531-3305-140131-3502	Bonding Supervisor / 3

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