

Certification Body No.3110 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013
issued a

C E R T I F I C A T E

No. C1-008/2228 R6 Z3

for the welding process according to EN ISO 3834-2 in connection with EN ISO 14554-1
for company

ŠKODA TRANSPORTATION a.s.

Emila Škody 2922/1, Jižní Předměstí, 301 00 Plzeň

ID: 626 23 753

Production halls at the company headquarters: Emila Škody 2922/1, 301 00 Plzeň - Jižní Předměstí
Workshop MOVO, hall Hard 1: Železniční 119/7, 326 00 Plzeň

The company has demonstrated compliance with the standard

EN ISO 3834-2:2021

in connection with

EN ISO 14554-1:2013

An integral part of the certificate is Appendix No. 1

Certification validity: from 01.01.2023 until 31.12.2027
Place and date of issue: Prague, 30.12.2024




Dipl.-Ing. František Zakhar
Head of certification body

The result of the certification concerns only the subject of the assessment. The validity of the certificate is subject to regular surveillance.
This document replaces the issue dated of 30.10.2023 and may be reproduced only in its entirety.

Appendix No. 1 to Certificate No. C1-008/2228 R6 Z3

1.	Type of products:	Railway vehicles
2.	Product standards or alternative standards:	EN 15085 part 1 - 6
3.	Parent materials groups:	1.1, 1.2, 1.3, 1.4, 2.2, 3.1, 7.1, 8.1, 10.1, 22.3, 23.1
4.	Welding and allied processes:	111, 131, 135, 141, 21, 311, 521, 783, 786

Welding processes (according to EN ISO 4063)	Parent materials groups (according to CEN ISO/TR 15608)
111	1.2, 1.2/X120Mn12
131	22.3
135	1.2, 1.2/8.1, 1.3, 1.3/10.1, 1.4, 2.1/8.1, 2.2, 3.1, 8.1, 8.1/10.1, 10.1
135 robot	1.2, 1.4
141	1.2, 1.2/8.1, 1.3/10.1, 1.4/8.1, 2.2/8.1, 8.1, 8.1/10.1, 10.1, 22.3, 23.1
21	1.2, 1.4, 7.1, 8.1, 10.1
311	1.1
521	1.2
783	1.2, 1.4/8.1, 8.1
786	1.2, 8.1

5.	Welding Coordination Personnel	
Name	Qualification / No. Diploma	Job function / competency level according to EN ISO 14731:2019 Art. 6.2
	IWE/CZ 04501	Responsible welding coordinator / 6.2.2
	IWE/CZ 08058	Deputy of welding coordinator / 6.2.2
	IWE/CZ 09023	Deputy of welding coordinator / 6.2.2
	IWE/CZ 15060	Deputy of welding coordinator / 6.2.2
	IWE-SK-16013	Deputy of welding coordinator / 6.2.2
	CZ/IWE/20022	Deputy of welding coordinator / 6.2.2
	CZ/IWE/24009	Deputy of welding coordinator / 6.2.2
	CZ/IWE/24003	Deputy of welding coordinator / 6.2.2
	CZ/IWE/23032	Deputy of welding coordinator / 6.2.2
	EWT/CZ 01137	Deputy of welding coordinator / 6.2.3
	IWT/CZ12002	Deputy of welding coordinator / 6.2.3
	IWT/CZ 08042	Deputy of welding coordinator / 6.2.3
	IWS/CZ 10008	Deputy of welding coordinator / 6.2.4
	EWS/CZ 01003	Deputy of welding coordinator / 6.2.4
	EWS/CZ 01002	Deputy of welding coordinator / 6.2.4
	WS/WS4-019	Deputy of welding coordinator / 6.2.4
	IWS/CZ 14004	Deputy of welding coordinator / 6.2.4
	EWP/SK-00211	Deputy of welding coordinator / 6.2.4
	IWS/CZ 17002	Deputy of welding coordinator / 6.2.4
	IWS/CZ 17008	Deputy of welding coordinator / 6.2.4
	IWS/CZ 16004	Deputy of welding coordinator / 6.2.4
	CZ/IWS/22001	Deputy of welding coordinator / 6.2.4
	CZ/IWS/21006	Deputy of welding coordinator / 6.2.4
	IWS/CZ 14011	Deputy of welding coordinator / 6.2.4

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