

Certification Body No. 3501 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013

issued a

# CERTIFICATE

No. CL1-002/2405 R3 Z1

for the bonding process, according to EN 17460  
for company

## ŠKODA VAGONKA a.s.

Headquarters and Workshop:  
1. máje 3176/102, 703 00 Ostrava, Czech Republic

ID: 258 70 637

The company has demonstrated compliance with the standard

## EN 17460:2022

### Class of bonded joints A1


An integral part of the certificate is Appendix No. 1

Certification validity until: 17.06.2027

Certification validity from: 18.06.2024

Date of issue: 01.11.2024



  
Vítězslav Frank, Ph.D., MBA  
head of certification body

The result of the certification concerns only the subject of the assessment,  
with application of the certification scheme according to ČSN EN ISO/IEC 17067:2014, PP-CLB-04.  
The validity of the certificate is subject to regular surveillance. This document can be reproduced only in its entirety.  
This certificate is published in an Online-Register (<https://www.en17460.com>) under the number SVV/17460/A1/F3-1/2024/736.

### Appendix No. 1 to the Certificate No. CL1-002/2405 R3 Z1

1. Scope: **Components of railway vehicles, class A1**
2. Products standards: **EN 17460:2022**
3. Area of validity the bonding process:
- 3.1 Scope of validity according to codes of A-Z Guideline of ECARV Appendix 3

Main function of the bonded joints:	F, D, S, L
Pre-treatment methods:	-
Production methods:	SO, TK, HU, HE
Test methods:	DT, VIS
Degree of mechanization:	TM, M

- 3.2 Range of use:

Pre-production: product design	A1
Pre-production: process design	A1
In-production: manufacture	A1
Post-production: maintenance and repair	-
Purchasing, sale and assembly	A1
Sub-contracting	A1

- 3.3 Certification scope and restrictions:

Classified adhesive bonding is performed at workplaces no. 3, 4, 7.
Classified adhesive bonding is not performed in the halls no. 1, 2, 5, 6, 8 now.
Before start of production at these workplaces the certification body has to be informed to decide about further steps.

4. Responsible adhesive bonding supervisory staff:

	Function / level of knowledge
	Responsible Adhesive Bonding Coordinator / 1
	Deputy Adhesive Bonding Coordinator / 2
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