

Certification Body No. 3501 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013  
issued a

# C E R T I F I C A T E

No. CL1-074/2507 R1

for the bonding process, according to EN 17460  
for company

## Škoda Transportation a.s.

Headquarters: Emila Škody 2922/1, 301 00 Plzeň, Czech Republic  
Workshop: Železniční 7, 326 00 Plzeň, Czech Republic

ID: 626 23 753

The company has demonstrated compliance with the standard

## EN 17460:2022

### Class of bonded joints A1

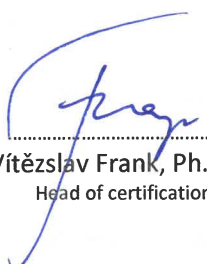
An integral part of the certificate is Appendix No. 1

Certification validity until: 29.05.2028

Certification validity from: 30.05.2025

Date of issue: 30.05.2025



  
Vítězslav Frank, Ph.D., MBA  
Head of certification body

The result of the certification concerns only the subject of the assessment,  
with application of the certification scheme according to ČSN EN ISO/IEC 17067:2014, PP-CLB-04.

The validity of the certificate is subject to regular surveillance. This document can be reproduced only in its entirety.  
This certificate is published in an Online-Register (<https://www.en17460.com>) under the number SVV/17460/A1/F1/2025/1115.

## Appendix No. 1 to the Certificate No. CL1-074/2507 R1

1. Scope: **Components of railway vehicles, class A1**
2. Products standards: **EN 17460:2022**
3. Area of validity the bonding process:
- 3.1 Scope of validity according to codes of A-Z Guideline of ECARV Appendix 3

Main function of the bonded joints:	F, D, S, L
Pre-treatment methods:	-
Production methods:	SO, TK, HU, AN
Test methods:	DT, VIS
Degree of mechanization:	TM, M

- 3.2 Range of use:

Pre-production: product design	-
Pre-production: process design	A1
In-production: manufacture	A1
Post-production: maintenance and repair	-
Purchasing, sale and assembly	-
Sub-contracting	-

- 3.3 Certification scope and restrictions:

Certified adhesive bonding in class A1 is performed in the workplaces BOX 5 and BOX 19.
Certified adhesive bonding in class A3 is performed in the workplace BOX 19A.

4. Responsible adhesive bonding supervisory staff:

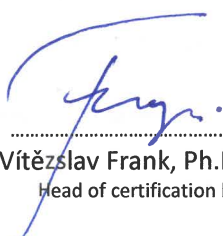
Name	Birthdate	Qualification / No. diploma	Function / level of knowledge
		EAE D-KTZ-52531-3309-160211-4312	Responsible Adhesive Bonding Coordinator / 1
		EAE CZ/EAE/24002	Deputy Adhesive Bonding Coordinator / 1
		EAE SZA-EAE/AT 0021	Adhesive Bonding Coordinator / 1

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