

Certification Body No. 3501 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013
issued a

C E R T I F I C A T E

No. CL1-074/2507 R1 Z1

for the bonding process, according to EN 17460
for company

Škoda Transportation a.s.

Headquarters: Emila Škody 2922/1, 301 00 Plzeň, Czech Republic
Workshop: Železniční 7, 326 00 Plzeň, Czech Republic

ID: 626 23 753

The company has demonstrated compliance with the standard

EN 17460:2022
Class of bonded joints A1

An integral part of the certificate is Appendix No. 1

Certification validity until: 29.05.2028
Certification validity from: 30.05.2025
Date of issue: 26.11.2025




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Vítězslav Frank, Ph.D., MBA
Head of certification body

The result of the certification concerns only the subject of the assessment,
with application of the certification scheme according to ČSN EN ISO/IEC 17067:2014, PP-CLB-04.
The validity of the certificate is subject to regular surveillance. This document can be reproduced only in its entirety.
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Appendix No. 1 to the Certificate No. CL1-074/2507 R1 Z1

1. Scope: **Production of railway vehicles, class A1**
2. Products standards: **EN 17460:2022**
3. Area of validity the bonding process:
 - 3.1 Scope of validity according to codes of A-Z Guideline of ECARV Appendix 3

Main function of the bonded joints:	F, D, S, L
Pre-treatment methods:	-
Production methods:	SO, TK, HU, AN
Test methods:	DT, VIS
Degree of mechanization:	TM, M

3.2 Range of use:

Pre-production: product design	-
Pre-production: process design	A1
In-production: manufacture	A1
Post-production: maintenance and repair	-
Purchasing, sale and assembly	-
Sub-contracting	-

3.3 Certification scope and restrictions:

Certified adhesive bonding in class A1 is performed at the workplaces: Box 5, Boxes 16 and Box 19
Certified adhesive bonding in class A3 is performed at the workplace Box 19A.

4. Responsible adhesive bonding supervisory staff:

Name	Birthdate	Qualification / No. diploma	Function / level of knowledge
		EAE D-KTZ-52531-3309-160211-4312	Responsible Adhesive Bonding Coordinator / 1
		EAE SZA-EAE/AT 0021	Deputy Adhesive Bonding Coordinator / 1
		EAE CZ/EAE/24002	Deputy Adhesive Bonding Coordinator / 1

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