

Certification Body No. 3501 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013
issued a

C E R T I F I C A T E

No. CL1-031/2506 R2 Z1

for the bonding process, according to EN 17460
for company

Škoda Transportation a.s.

Headquarters and Workshop:
Emila Škody 2922/1, 301 00 Plzeň, Czech Republic

ID: 626 23 753

The company has demonstrated compliance with the standard

EN 17460:2022

Class of bonded joints A1


An integral part of the certificate is Appendix No. 1

Certification validity until: 29.02.2028

Certification validity from: 01.03.2025

Date of issue: 26.11.2025




Vítězslav Frank, Ph.D., MBA
Head of certification body

The result of the certification concerns only the subject of the assessment,
with application of the certification scheme according to ČSN EN ISO/IEC 17067:2014, PP-CLB-04.
The validity of the certificate is subject to regular surveillance. This document can be reproduced only in its entirety.
This certificate is published in an Online-Register (<https://www.en17460.com>) under the number SVV/17460/A1/F5-1/2025/90.

Appendix No. 1 to the Certificate No. CL1-031/2506 R2 Z1

1. Scope: **Production of railway vehicles, class A1**
2. Products standards: **EN 17460:2022**
3. Area of validity the bonding process:
- 3.1 Scope of validity according to codes of A-Z Guideline of ECARV Appendix 3

Main function of the bonded joints:	F, D, S, L
Pre-treatment methods:	-
Production methods:	SO, TK, HU, AN
Test methods:	DT, VIS
Degree of mechanization:	TM, M

- 3.2 Range of use:

Pre-production: product design	A1
Pre-production: process design	A1
In-production: manufacture	A1
Post-production: maintenance and repair	-
Purchasing, sale and assembly	A1
Sub-contracting	-

- 3.3 Certification scope and restrictions:

Classified adhesive bonding in class A1 is performed in the hall no. 1.3.2, the hall 1.3.1 - research (rails 04C, 03C) and halls 1.5.1.3, 1.5.2.1 (original MEPR), 1.5.2.2.

4. Responsible adhesive bonding supervisory staff:


Name	Birthdate	Qualification / No. diploma	Function / level of knowledge
		EAE D-KTZ-52531-3309-160211-4312	Responsible Adhesive Bonding Coordinator / 1
		EAE SZA-EAE/AT 0021	Deputy Adhesive Bonding Coordinator / 1
		EAE CZ/EAE/24002	Deputy Adhesive Bonding Coordinator / 1

Certification validity until: 29.02.2028

Certification validity from: 01.03.2025

Date of issue: 26.11.2025




Vítězslav Frank, Ph.D., MBA
Head of certification body